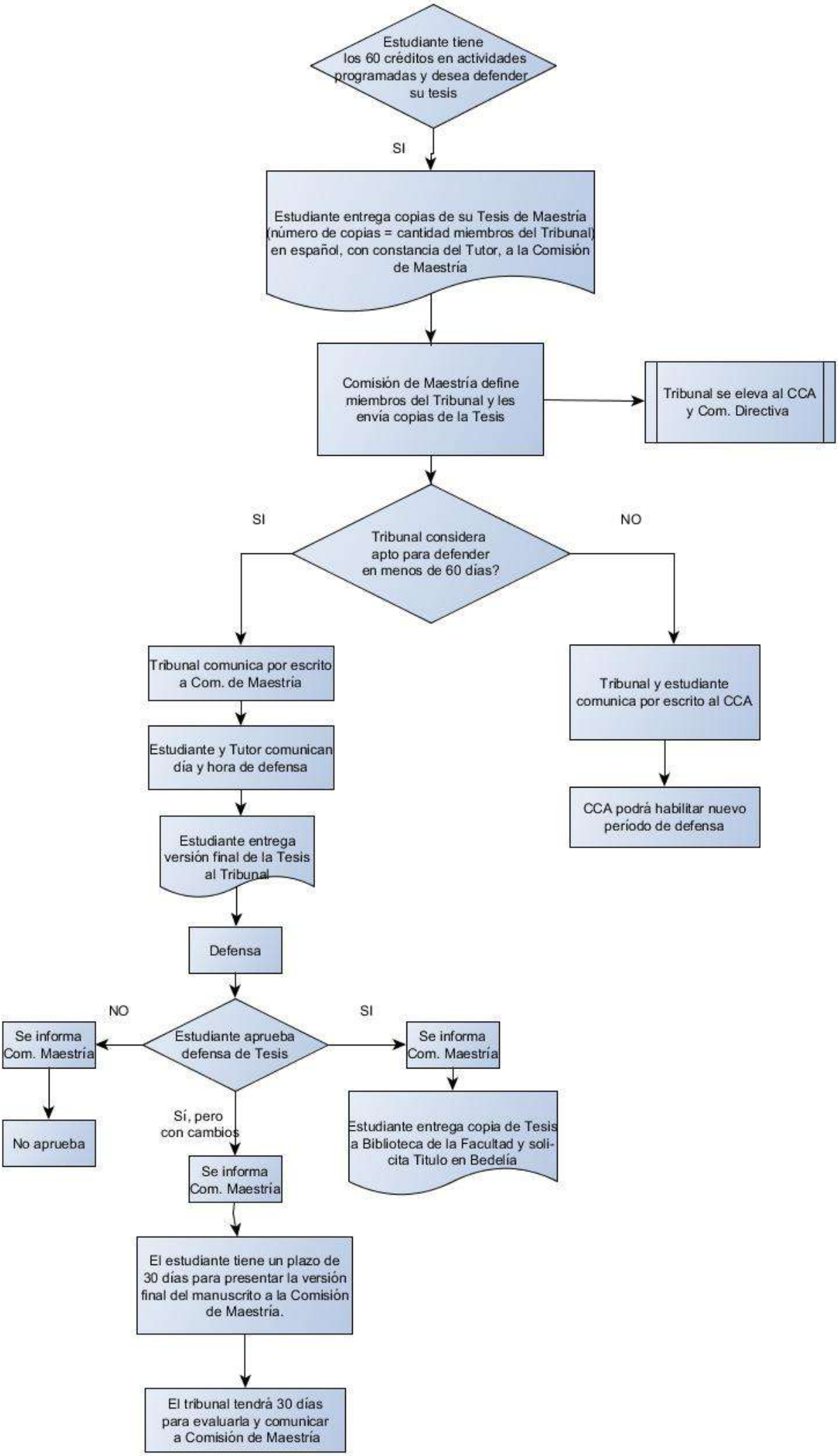ESTRUCTURA DEFENSA TESIS